

# Contact Specifications

RS Series • MIL-DTL-5015 Series Reverse Bayonet

## Standard Solder Contacts & Wire Dimensions

Contact Size	Wire Range		Potential Drop (Millivolts)	Max Contact Resistance (Milliohm)	Jacket Strip Length	Solder Well Inside Diameter	Solder Well Outside Diameter	Contact Retention Axial Load Pounds (Newtons)	Separation Force Min Pounds (Newtons)
	AWG	Dia							
#16S	16, 18, 20, 22	.025-.050 (.64-1.29)	<50	6	.250 (6.4)	.078 (2.0)	.103 (2.6)	10 (44)	.25 (1)
#16	16, 18, 20, 22	.025-.050 (.64-1.29)	<50	6	.250 (6.4)	.078 (2.0)	.103 (2.6)	10 (44)	.25 (1)
#12	12, 14	.064-.080 (1.62-2.05)	<42	3	.375 (9.5)	.116 (2.9)	.146 (3.7)	15 (67)	.50 (2)
#8	8, 10	.10-.12 (2.58-3.26)	<26	1	.500 (12.7)	.209 (5.3)	.256 (6.5)	20 (89)	.75 (3)
#4	4, 6	.16-.20 (4.11-5.18)	<23	.5	.625 (15.9)	.332 (8.4)	.394 (10.0)	20 (89)	1.00 (4)
#0	0, 1, 2	.25-.32 (6.54-8.25)	<21	.2	.625 (15.9)	.469 (11.9)	.547 (13.9)	25 (111)	2.00 (9)

Test ratings only. A connector cannot withstand maximum current through all contacts continuously. Please note that the establishment of electrical safety factors is left entirely in the designer's hands, since he or she is in the best position to know what peak voltage, switching surges, transients, etc. can be expected in a particular circuit. Dimensions are in inches (mm) unless otherwise noted.

## Current Rating By Contact Size & Wire Size

Wire Size (AWG)	Contact Size				
	#16	#12	#8	#4	#0
22	5A				
20	7.5A				
18	10A				
16	13A				
14		17A			
12		23A			
10			33A		
8			46A		
6				60A	
4				80A	
2					100A
1					125A
0					150A

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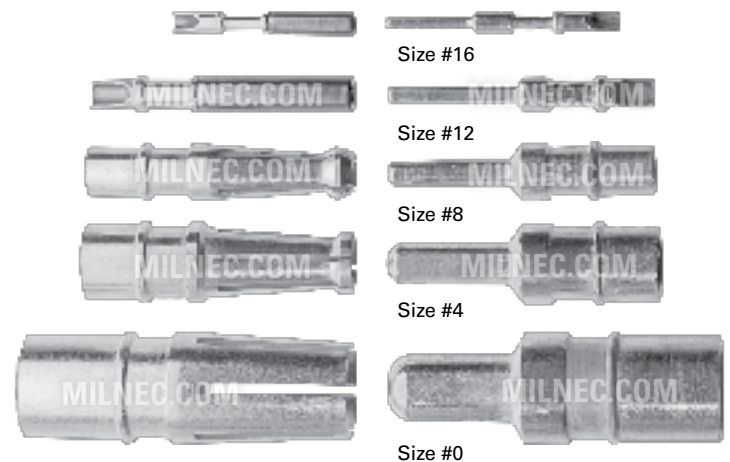
## Contact Reducing Bushings

Bushing Part Number	Contact Size	Wire Size	Bushing Inner Diameter	Bushing Outer Diameter
CRB6-10	#6	#10	.136 (3.5)	.225 (5.7)
CRB6-9	#6	#9	.155 (3.9)	.225 (5.7)
CRB6-8	#6	#8	.185 (4.7)	.225 (5.7)
CRB4-8	#4	#8	.185 (4.7)	.272 (6.9)
CRB4-6	#4	#6	.225 (5.7)	.272 (6.9)
CRB4-5	#4	#5	.250 (6.6)	.272 (6.9)
CRB1-6	#1	#6	.225 (5.7)	.396 (10.1)
CRB1-2	#1	#2	.359 (9.1)	.396 (10.1)
CRB0-2	#4/0	#2/0	.500 (12.7)	.629 (16.0)

Contact reducing bushings are required when crimping a smaller wire than the contact is designed for. Dimensions are in inches (mm) unless otherwise noted.

## RS Series Contacts

Below are the RS Series solder contacts shown in actual size. This illustration can help determine which size contact will best fit a wire if you do not know the wire gauge being used.



RS

## Standard Crimp Contacts, Sealing Plugs, & Tooling

Contact Size	Wire Size (AWG)	Contact Style	Part Number	Wire Range (Dia)	Jacket Strip Length	Crimping Tool	Positioner (Turret)	Insertion Tool	Extraction Tool
#16S	16-18	Pin	RCP16S	.040-.051	.245 (6.2)			TN345	
		Socket	RCSS16S	(1.02-1.29)					
#16	16-18	Pin	RCP16	.040-.051	.245 (6.2)	TK101A	TP291		TX250 Kit
		Socket	RCSS16	(1.02-1.29)					
#12	12-14	Pin	RCP12	.064-.081	.245 (6.2)			TN082	
		Socket	RCSS12	(1.63-2.05)					
#8	8	Pin	RCP08	.129	.465 (11.8)		Pico 414DA-8N	TN220	
		Socket	RCSS08	(3.26)					
#4	4	Pin	RCP04	.204	.465 (11.8)	Pico 400BHD	Pico 414DA-4N	TN654 <sup>†</sup>	TX704 <sup>†</sup>
		Socket	RCSS04	(5.19)					TX742 <sup>†</sup>
#0	0	Pin	RCP00	.325	.540 (13.7)		Pico 414DA-0N	TN655 <sup>†</sup>	TX705 <sup>†</sup>
		Socket	RCSS00	(8.25)					TX743 <sup>†</sup>

Dimensions are in inches (mm) unless otherwise noted. Additional contact sizes and gold plating are available upon request. <sup>†</sup>Tool used with Arbor press 11-7364.

## Contact Derating Specifications

Service Rating	Max Operating Voltage at Sea Level		Nominal Distance in Inches (mm)		Mechanical Spacing Nominal	Standard Sea Level Conditions		Pressure Altitude 50,000 ft		Pressure Altitude 70,000 ft	
	AC (RMS)	DC	Airspace	Creepage		Min Flashover Voltage AC (RMS)	Test Voltage AC (RMS)	Min Flashover Voltage AC (RMS)	Test Voltage AC (RMS)	Min Flashover Voltage AC (RMS)	Test Voltage AC (RMS)
Inst.	200	250	.0312 (.8)	.063 (1.6)	—	1,400	1,000	500	400	325	260
A	500	700	.063 (1.6)	.125 (3.2)	.063 (1.6)	2,800	2,000	800	600	450	360
D	900	1,250	.125 (3.2)	.188 (4.8)	.125 (3.2)	3,600	2,800	900	675	500	400
E	1,250	1,750	.188 (4.8)	.250 (6.4)	.188 (4.8)	4,500	3,500	1,000	750	550	440
B	1,750	2,450	.250 (6.4)	.313 (8.0)	.250 (6.4)	5,700	4,500	1,100	825	600	480
C	3,000	4,200	.313 (8.0)	1.000 (25.4)	.313 (8.0)	8,500	7,000	1,300	975	700	560

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## Torque Values For Cable Clamp Screws

Screw Size	Recommended Torque	
	Min	Max
#2-56	1.5 (.2)	2.5 (.3)
#4-40	3.5 (.4)	4.5 (.5)
#6-32	5 (.6)	7 (.8)
#8-32	7 (.8)	9 (1.0)
#10-32	9 (1.0)	11 (1.2)
#.250-20	11 (1.2)	13 (1.5)

Units are in inch pounds (Newton meters).

## Wire Sealing Range

Contact Size	Wire Size (AWG)	Insulation Outside Diameter Range	
		Min	Max
#16	16, 18, 20, 22	.064 (1.63)	.130 (3.30)
#12	12, 14	.114 (2.90)	.170 (4.32)
#8	8, 10	.164 (4.17)	.255 (6.48)
#4	4, 6	.275 (6.98)	.370 (9.40)
#0	0, 1, 2	.415 (10.54)	.550 (13.97)

Dimensions are in inches (mm) unless otherwise noted.