Series Specifications

BM Series • MIL-DTL-26482 Series 2 Type Connectors

Performance Specifications

Built to meet or exceed MIL-DTL-26482 specifications Guaranteed fully compatible and interchangeable with respect to physical and performance characteristics with all existing MIL-DTL-26482 Series 2 military and commercial derivatives

Environmental Characteristics

Temperature Range

-67° to +392°F (-55° to +200°C)

Service life varies with the maximum internal hot spot temperature resulting from any combination of electrical load or ambient temperature:

77°F (25°C): Continuous

221°F (105°C): 45,000 hours 392°F (200°C): 1,000 hours

Water Pressure

IP67 rating (environmental sealing) when used in conjunction with proper sealing accessories Fully submersible to 3.3 ft (1m) for minimum of 30 min

Fully submersible to 3.3 π (1m) for minimum of 30 min

Air Leakage Rate Environmental

Environmenta

Air leakage not to exceed 1 inch³/hr (4.55 x10⁻³ cm³/sec) at 30 psi (2.11 kg/cm²) pressure differential with all contact cavities filled

Hermetic

Helium leakage not to exceed 0.1 micron per ft³/hr (1.0 x10⁻⁶ cc³/sec) at 15 psi (1.1 kg/cm²)

Salt Spray Rating

See Materials & Finishes, p. J-9

Humidity

Mated connectors shall maintain an insulation resistance of 100 megohms or greater at 77°F (25°C) with 95% humidity for duration of 20 days

Chemical Resistance to Fluids

20 hour full immersion (unmated) in hydraulic fluid and lubricating oil without damage or material degradation

Physical Characteristics

Coupling

3-point bayonet, stainless steel bayonet pins spaced at 120° on receptacle shells, corresponding ramps on plug coupling ring with locking detent 1/3 turn to couple and uncouple

Coupling Torque

Engagement & Disengagement Force (max / min) Shell Size 8: .67 ft-lb_f (.904 N-m) / .08 ft-lb_f (.113 N-m) Shell Size 10: .83 ft-lb_f (1.13 N-m) / .08 ft-lb_f (.113 N-m) Shell Size 12: 1.17 ft-lb_f (1.58 N-m) / .17 ft-lb_f (.226 N-m) Shell Size 14: 1.42 ft-lb_f (1.92 N-m) / .33 ft-lb_f (.452 N-m) Shell Size 16: 1.92 ft-lb_f (2.60 N-m) / .33 ft-lb_f (.452 N-m) Shell Size 18: 2.17 ft-lb_f (2.94 N-m) / .33 ft-lb_f (.452 N-m) Shell Size 20: 2.58 ft-lb_f (3.50 N-m) / .50 ft-lb_f (.678 N-m) Shell Size 22: 3.16 ft-lb_f (4.29 N-m) / .58 ft-lb_f (.791 N-m)

Polarization

Single master key and keyway on top position of shell Four minor keys and keyways on shell

Insert Arrangements

32 standard, custom inserts available

Insert Rotations

Normal polarization (N), plus 4 alternate insert rotational polarizations (W, X, Y, Z)

Endurance Characteristics

Coupling Cycles

500 coupling cycles (minimum)

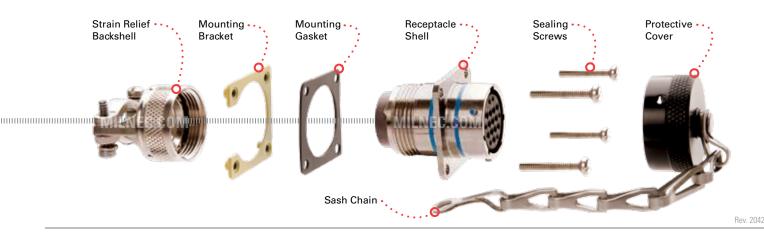
Shock

50g's, 11ms duration, three major axes,

10 microseconds maximum discontinuity

Vibration

Random vibration at 10 to 2,000Hz (15g's), 10 microseconds maximum discontinuity





Series Specifications

BM Series • MIL-DTL-26482 Series 2 Type Connectors

Material Characteristics

Shell

Environmental

Aluminum, solid, one piece, seamless construction **Hermetic**

Carbon steel or stainless steel (special order)

Shell Plating (Standard Finishes)

W Finish

Electrically conductive cadmium plate finish with an olive drab chromate after-treat for additional corrosion resistance (500 hr salt spray rating)

N Finish

Electrically conductive electroless nickel plating (48 hr salt spray rating)

H Finish (Hermetic)

Tin plate over nickel, suitable for soldering

RFI Grounding Fingers

Corrosion resistant copper alloy

Shell Conductivity

Maximum shell-to-shell conductivity potential drop shall not exceed the following:

With RFI Grounding Fingers

5 millivolts across assembly (N or W finish)

Without RFI Grounding Fingers

200 millivolts across assembly (N or W finish)

Bayonet Pins

Passivated stainless steel

Insert

Neoprene elastomer

Non-removable and mechanically bonded to shell

Hermetic Insert

Vitreous (glass compression)

Non-removable and mechanically bonded to shell

Protective Cover Chain

Passivated stainless steel, sash chain able to withstand a 25 lb (11.3 kg) tensile force without damage

O-Ring Seal & Mounting Gasket

Neoprene or silicone

Contact Characteristics

Contact Design Environmental Removable, rear-release crimp contacts Hermetic Solder style, permanently bonded to insert **Contact Sizes** #12, #16, #20 Contacts Copper alloy **Contact Plating** Environmental Gold plate, 50 µinches (1.27 µm) minimum Hermetic Tin plate, 50 µinches (1.27 µm) minimum Gold plated contacts (special order) **Max Number of Contacts** 3 to 61 standard, custom inserts available Max Contact Resistance 9 milliohm maximum resistance Max Voltage Drop <55 millivolt maximum drop (initial) **Contact Retention** Pin and socket contacts are designed to resist severe vibration and repeated connection and disconnection

Electrical Characteristics

Current Rating

23 amps (test current) at 68°F (20°C) Max Operating Voltage 1,000 VAC (RMS) at sea level Insulation Resistance >5,000 megohms at 77°F (25°C) Wire Size 12 to 24 (AWG) Wire Sealing Range Designed for individual wire sealing Sealing is only guaranteed if wires meet



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